

SAFETY DATA SHEET

Revision Date 20-December-2025

Revision Number 4

This safety data sheet was created pursuant to the requirements of: Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR) - SOR 2022-272

1. Identification

Product Name Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride hemihydrate

Cat No. : CC53973CB; CC53973DA; CC53973ZZ

CAS-No 623564-18-1
Synonyms No information available

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Importer/Distributor
Fisher Scientific
112 Colonnade Road,
Ottawa, ON K2E 7L6,
Canada
Tel: 1-800-234-7437

Fisher Scientific
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

WHMIS 2015 Classification

This product is hazardous in accordance with the Canada Hazardous Products Act (HPA) and Hazardous Products Regulation (HPR), as amended (SOR/2022-272)

Acute oral toxicity	Category 4
Acute dermal toxicity	Category 4
Acute Inhalation Toxicity	Category 4
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word

Warning

Hazard Statements

Harmful if swallowed, in contact with skin or if inhaled

Causes skin irritation

Causes serious eye irritation

May cause respiratory irritation



Precautionary Statements

Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Use only outdoors or in a well-ventilated area

Wear protective gloves/protective clothing/eye protection/face protection

Response

IF ON SKIN: Wash with plenty of soap and water

IF INHALED: Remove person to fresh air and keep comfortable for breathing

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Call a POISON CENTER/ doctor if you feel unwell

Rinse mouth

Take off contaminated clothing and wash it before reuse

Storage

Store in a well-ventilated place. Keep container tightly closed

Store locked up

Disposal

Dispose of contents/container to an approved waste disposal plant

3. Composition/Information on Ingredients

Component	CAS-No	Weight %
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	100

4. First-aid measures

General Advice

If symptoms persist, call a physician.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

Ingestion	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.
Most important symptoms/effects Notes to Physician	None reasonably foreseeable. Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray. Carbon dioxide (CO ₂). Dry chemical. Chemical foam.
Unsuitable Extinguishing Media	No information available
Flash Point	No information available
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride gas.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health	Flammability	Instability	Physical hazards
2	1	0	N/A

6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required. Avoid dust formation.
Environmental Precautions	Should not be released into the environment. See Section 12 for additional Ecological Information.
Methods for Containment and Clean Up	Sweep up and shovel into suitable containers for disposal. Keep in suitable, closed containers for disposal.

7. Handling and storage

Handling	Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Avoid dust formation.
Storage.	Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Incompatible Materials. Strong oxidizing agents. Strong bases. Strong reducing agents.

8. Exposure controls / personal protection

Exposure Guidelines	This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
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Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.
Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection
Hand Protection

Goggles
Protective gloves

Glove material	Breakthrough time	Glove thickness	Glove comments
Nitrile rubber Neoprene Natural rubber PVC	See manufacturers recommendations	-	Splash protection only

Inspect gloves before use. observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information) gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. gloves with care avoiding skin contamination.

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Recommended Filter type: Particulates filter conforming to EN 143

When RPE is used a face piece Fit Test should be conducted

Environmental exposure controls

No information available.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

9. Physical and chemical properties

Appearance

Physical State

Solid

Color

Off-white

Odor

No information available

Odor Threshold

No information available

Property

Values

Remarks

• Method

Melting Point/Range

164 - 167 °C / 327.2 - 332.6 °F

Softening Point	No data available	
Boiling Point/Range	No information available	
Flash Point	No information available	Method - No information available
Flammability (liquid)	Not applicable	Solid
Flammability (solid,gas)	No information available	
Explosion Limits	No data available	
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
pH	No data available	
Viscosity	Not applicable	Solid
Water Solubility	Soluble in water	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Vapor Pressure	No data available	
Density / Specific Gravity	No data available	
Bulk Density	No data available	
Vapor Density	Not applicable	Solid
Particle characteristics	No data available	
<u>Other Information</u>		
Molecular Formula	C9 H13 N3 O2 . 2 H Cl . 0.5 H2 O	
Molecular Weight	277.15	
Evaporation Rate	Not applicable - Solid	

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products.
Incompatible Materials	Strong oxidizing agents, Strong bases, Strong reducing agents
Hazardous Decomposition Products	Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO2), Hydrogen chloride gas
Hazardous Polymerization	No information available.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Not an expected route of exposure.
Ingestion	May be harmful if swallowed.
Eyes	Avoid contact with eyes. Irritating to eyes.
Skin	Avoid contact with skin. May cause irritation. Harmful in contact with skin.

Toxicology data for the components

Toxicologically Synergistic Products	No information available
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(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;

Respiratory No data available

Skin No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system.

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; Not applicable
Solid

Other Adverse Effects The toxicological properties have not been fully investigated.

Symptoms / effects,both acute and delayed No information available.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Do not empty into drains.

Persistence and Degradability Soluble in water Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2811
Proper Shipping Name TOXIC SOLIDS, ORGANIC, N.O.S.
Hazard Class 6.1
Packing Group III

TDG

UN-No UN2811
Proper Shipping Name Toxic solid, organic, n.o.s.
Hazard Class 6.1
Packing Group III

IATA

UN-No UN2811
Proper Shipping Name Toxic solid, organic, n.o.s.
Hazard Class 6.1
Packing Group III

IMDG/IMO

UN-No UN2811
Proper Shipping Name Toxic solid, organic, n.o.s.
Hazard Class 6.1
Packing Group III

15. Regulatory information

International Inventories

Component	CAS-No	DSL	NDSL	TSCA	TSCA Inventory notification - Active-Inactive	EINECS	ELINCS	NLP
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	-	-	-	-	-	-	-

Component	CAS-No	IECSC	KECL	ENCS	ISHL	TCSI	AICS	NZIoC	PICCS
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	-	-	-	-	-	-	-	-

Legend:

X - Listed '-' - Not listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

Canada

SDS in compliance with provisions of information as set out in Canadian Standard - Part 4, Schedule 1 and 2 of the Hazardous Products Regulations (HPR) and its amendments and meets the requirements of the HPR (Paragraph 13(1)(a) of the revised Hazardous Products Act (HPA)).

Other International Regulations

Authorisation/Restrictions according to EU REACH Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS-No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	Not applicable	Not applicable	Not applicable	Not applicable

Component	CAS-No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	Not applicable	Not applicable	Not applicable	Not applicable

16. Other information

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Revision Summary This document has been updated to comply with the requirements of WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR) to align with the Globally Harmonised System (GHS) (V7/8) for the Classification and Labelling of Chemicals.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS