

# SAFETY DATA SHEET

Revision Date 20-December-2025

Revision Number 4

This safety data sheet was created pursuant to the requirements of: Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR) - SOR 2022-272

## 1. Identification

<b>Product Name</b>	Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride hemihydrate
<b>Cat No. :</b>	<b>CC53973CB; CC53973DA; CC53973ZZ</b>
<b>CAS-No</b>	623564-18-1
<b>Synonyms</b>	No information available
<b>Recommended Use</b>	Laboratory chemicals.
<b>Uses advised against</b>	Food, drug, pesticide or biocidal product use.

## Details of the supplier of the safety data sheet

### Company

**Importer/Distributor** Fisher Scientific  
Fisher Scientific  
112 Colonnade Road,  
Ottawa, ON K2E 7L6,  
Canada  
Tel: 1-800-234-7437

Fisher Scientific  
One Reagent Lane  
Fair Lawn, NJ 07410

### Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTRAC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

## 2. Hazard(s) identification

### Classification

#### **WHMIS 2015 Classification**

This product is hazardous in accordance with the Canada Hazardous Products Act (HPA) and Hazardous Products Regulation (HPR), as amended (SOR/2022-272)

<b>Acute oral toxicity</b>	Category 4
<b>Acute dermal toxicity</b>	Category 4
<b>Acute Inhalation Toxicity</b>	Category 4
<b>Skin Corrosion/Irritation</b>	Category 2
<b>Serious Eye Damage/Eye Irritation</b>	Category 2
<b>Specific target organ toxicity (single exposure)</b>	Category 3
Target Organs - Respiratory system.	

### Label Elements

#### **Signal Word**

**Warning**

**Hazard Statements**

Harmful if swallowed, in contact with skin or if inhaled

Causes skin irritation

Causes serious eye irritation

May cause respiratory irritation



**Precautionary Statements**

**Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Use only outdoors or in a well-ventilated area

Wear protective gloves/protective clothing/eye protection/face protection

**Response**

IF ON SKIN: Wash with plenty of soap and water

IF INHALED: Remove person to fresh air and keep comfortable for breathing

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Call a POISON CENTER/ doctor if you feel unwell

Rinse mouth

Take off contaminated clothing and wash it before reuse

**Storage**

Store in a well-ventilated place. Keep container tightly closed

Store locked up

**Disposal**

Dispose of contents/container to an approved waste disposal plant

### 3. Composition/Information on Ingredients

Component	CAS-No	Weight %
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	100

### 4. First-aid measures

**General Advice**

If symptoms persist, call a physician.

**Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Skin Contact**

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

**Inhalation**

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

**Ingestion** Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.

**Most important symptoms/effects** None reasonably foreseeable.  
**Notes to Physician** Treat symptomatically

## 5. Fire-fighting measures

**Suitable Extinguishing Media** Water spray. Carbon dioxide (CO<sub>2</sub>). Dry chemical. Chemical foam.

**Unsuitable Extinguishing Media** No information available

**Flash Point** No information available  
**Method -** No information available

**Autoignition Temperature** No information available  
**Explosion Limits**

**Upper** No data available  
**Lower** No data available

**Sensitivity to Mechanical Impact** No information available  
**Sensitivity to Static Discharge** No information available

### Specific Hazards Arising from the Chemical

Keep product and empty container away from heat and sources of ignition.

### Hazardous Combustion Products

Nitrogen oxides (NO<sub>x</sub>). Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>). Hydrogen chloride gas.

### Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

### NFPA

Health  
2

Flammability  
1

Instability  
0

Physical hazards  
N/A

## 6. Accidental release measures

**Personal Precautions** Ensure adequate ventilation. Use personal protective equipment as required. Avoid dust formation.

**Environmental Precautions** Should not be released into the environment. See Section 12 for additional Ecological Information.

**Methods for Containment and Clean Up** Sweep up and shovel into suitable containers for disposal. Keep in suitable, closed containers for disposal.

## 7. Handling and storage

**Handling** Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Avoid dust formation.

**Storage.** Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Incompatible Materials. Strong oxidizing agents. Strong bases. Strong reducing agents.

## 8. Exposure controls / personal protection

**Exposure Guidelines** This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

**Personal protective equipment**

**Eye Protection**  
**Hand Protection**

Goggles  
Protective gloves

<b>Glove material</b>	<b>Breakthrough time</b>	<b>Glove thickness</b>	<b>Glove comments</b>
Nitrile rubber	See manufacturers recommendations	-	Splash protection only
Neoprene			
Natural rubber			
PVC			

Inspect gloves before use. observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information) gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. gloves with care avoiding skin contamination.

**Respiratory Protection**

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

**Recommended Filter type:** Particulates filter conforming to EN 143

When RPE is used a face piece Fit Test should be conducted

**Environmental exposure controls**

No information available.

**Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

**9. Physical and chemical properties**

**Appearance**

**Physical State**

Solid

**Color**

Off-white

**Odor**

No information available

**Odor Threshold**

No information available

**Property**

**Values**

**Remarks**

**• Method**

**Melting Point/Range**

164 - 167 °C / 327.2 - 332.6 °F

<b>Softening Point</b>	No data available	
<b>Boiling Point/Range</b>	No information available	
<b>Flash Point</b>	No information available	<b>Method -</b> No information available
<b>Flammability (liquid)</b>	Not applicable	Solid
<b>Flammability (solid,gas)</b>	No information available	
<b>Explosion Limits</b>	No data available	
<b>Autoignition Temperature</b>	No data available	
<b>Decomposition Temperature</b>	No data available	
<b>pH</b>	No data available	
<b>Viscosity</b>	Not applicable	Solid
<b>Water Solubility</b>	Soluble in water	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Vapor Pressure</b>	No data available	
<b>Density / Specific Gravity</b>	No data available	
<b>Bulk Density</b>	No data available	
<b>Vapor Density</b>	Not applicable	Solid
<b>Particle characteristics</b>	No data available	

**Other Information**

<b>Molecular Formula</b>	C9 H13 N3 O2 . 2 H Cl . 0.5 H2 O
<b>Molecular Weight</b>	277.15
<b>Evaporation Rate</b>	Not applicable - Solid

## 10. Stability and reactivity

<b>Reactive Hazard</b>	None known, based on information available
<b>Stability</b>	Stable under normal conditions.
<b>Conditions to Avoid</b>	Incompatible products.
<b>Incompatible Materials</b>	Strong oxidizing agents, Strong bases, Strong reducing agents
<b>Hazardous Decomposition Products</b>	Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO <sub>2</sub> ), Hydrogen chloride gas
<b>Hazardous Polymerization</b>	No information available.
<b>Hazardous Reactions</b>	None under normal processing.

## 11. Toxicological information

**Information on expected route of exposure**

<b>Inhalation</b>	Not an expected route of exposure.
<b>Ingestion</b>	May be harmful if swallowed.
<b>Eyes</b>	Avoid contact with eyes. Irritating to eyes.
<b>Skin</b>	Avoid contact with skin. May cause irritation. Harmful in contact with skin.

**Toxicology data for the components**

<b>Toxicologically Synergistic Products</b>	No information available
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(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;  
Respiratory No data available  
Skin No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride hemihydrate	623564-18-1	Not listed				

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system.

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; Not applicable  
Solid

Other Adverse Effects The toxicological properties have not been fully investigated.

Symptoms / effects,both acute and delayed No information available.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

## 12. Ecological information

### Ecotoxicity

Do not empty into drains.

**Persistence and Degradability** Soluble in water Persistence is unlikely based on information available.

**Bioaccumulation/ Accumulation** No information available.

**Mobility** Will likely be mobile in the environment due to its water solubility.

### 13. Disposal considerations

#### Waste Disposal Methods

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

### 14. Transport information

#### DOT

<b>UN-No</b>	UN2811
<b>Proper Shipping Name</b>	TOXIC SOLIDS, ORGANIC, N.O.S.
<b>Hazard Class</b>	6.1
<b>Packing Group</b>	III

#### TDG

<b>UN-No</b>	UN2811
<b>Proper Shipping Name</b>	Toxic solid, organic, n.o.s.
<b>Hazard Class</b>	6.1
<b>Packing Group</b>	III

#### IATA

<b>UN-No</b>	UN2811
<b>Proper Shipping Name</b>	Toxic solid, organic, n.o.s.
<b>Hazard Class</b>	6.1
<b>Packing Group</b>	III

#### IMDG/IMO

<b>UN-No</b>	UN2811
<b>Proper Shipping Name</b>	Toxic solid, organic, n.o.s.
<b>Hazard Class</b>	6.1
<b>Packing Group</b>	III

### 15. Regulatory information

#### International Inventories

Component	CAS-No	DSL	NDSL	TSCA	TSCA Inventory notification - Active-Inactive	EINECS	ELINCS	NLP
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	-	-	-	-	-	-	-

Component	CAS-No	IECSC	KECL	ENCS	ISHL	TCSI	AICS	NZIoC	PICCS
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride	623564-18-1	-	-	-	-	-	-	-	-

#### Legend:

X - Listed '-' - Not listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

#### Canada

SDS in compliance with provisions of information as set out in Canadian Standard - Part 4, Schedule 1 and 2 of the Hazardous Products Regulations (HPR) and its amendments and meets the requirements of the HPR (Paragraph 13(1)(a) of the revised Hazardous Products Act (HPA)).

**Other International Regulations**

**Authorisation/Restrictions according to EU REACH** Not applicable

**Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?**

Not applicable

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

Component	CAS-No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride hemihydrate	623564-18-1	Not applicable	Not applicable	Not applicable	Not applicable

Component	CAS-No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Ethyl 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylate dihydrochloride hemihydrate	623564-18-1	Not applicable	Not applicable	Not applicable	Not applicable

**16. Other information**

**Prepared By** Product stewardship (Regulatory Affairs)  
Thermo Fisher Scientific  
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**Revision Date** 20-December-2025  
**Print Date** 20-December-2025  
**Revision Summary** This document has been updated to comply with the requirements of WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR) to align with the Globally Harmonised System (GHS) (V7/8) for the Classification and Labelling of Chemicals.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of SDS**