

SAFETY DATA SHEET

Creation Date 22-October-2010

Revision Date 19-December-2025

Revision Number 8

This safety data sheet was created pursuant to the requirements of: Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR) - SOR 2022-272

1. Identification

Product Name LIMONENE

Cat No. : AC203730000; AC203731000; AC203735000

CAS-No 5989-54-8
Synonyms (-)-Dipentene

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Importer/Distributor
Fisher Scientific
112 Colonnade Road,
Ottawa, ON K2E 7L6,
Canada
Tel: 1-800-234-7437

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Manufacturer
Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

WHMIS 2015 Classification

This product is hazardous in accordance with the Canada Hazardous Products Act (HPA) and Hazardous Products Regulation (HPR), as amended (SOR/2022-272)

Flammable liquids	Category 3
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1
Reproductive Toxicity	Category 2
Aspiration Toxicity	Category 1

Label Elements

Signal Word
Danger

Hazard Statements

Flammable liquid and vapor
 May be fatal if swallowed and enters airways
 Causes skin irritation
 May cause an allergic skin reaction
 Causes serious eye irritation
 Suspected of damaging fertility or the unborn child

**Precautionary Statements****Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
 Keep container tightly closed
 Ground and bond container and receiving equipment
 Use explosion-proof electrical/ventilating/lighting/equipment
 Use non-sparking tools
 Take action to prevent static discharges
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Wash face, hands and any exposed skin thoroughly after handling
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves/protective clothing/eye protection/face protection

Response

IF SWALLOWED: Immediately call a POISON CENTER or doctor
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 IF exposed or concerned: Get medical advice/attention
 Do NOT induce vomiting
 Wash contaminated clothing before reuse
 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

Storage

Store locked up
 Store in a well-ventilated place. Keep cool

Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Very toxic to aquatic life with long lasting effects

3. Composition/Information on Ingredients

Component	CAS-No	Weight %
L-Limonene	5989-54-8	93
D-Limonene	5989-27-5	3
p-Cymene	99-87-6	2
1,8-Cineol	470-82-6	2

4. First-aid measures

General Advice	If symptoms persist, call a physician.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur. Risk of serious damage to the lungs (by aspiration).
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs naturally, have victim lean forward.
Most important symptoms/effects	None reasonably foreseeable. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.
Unsuitable Extinguishing Media	No information available
Flash Point	48 °C / 118.4 °F
Method -	No information available
Autoignition Temperature	237 °C / 458.6 °F
Explosion Limits	
Upper	6.10%
Lower	.70%
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

Carbon monoxide (CO). Carbon dioxide (CO₂).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health 3	Flammability 2	Instability 0	Physical hazards N/A
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6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges.
Environmental Precautions	Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities

should be advised if significant spillages cannot be contained.

Methods for Containment and Clean Up Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and storage

Handling Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

Storage. Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Keep container tightly closed in a dry and well-ventilated place. Incompatible Materials. Strong bases. oxygen. Peroxides. Strong acids. Oxidizing agent.

8. Exposure controls / personal protection

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting/equipment. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Goggles
Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	Glove comments
Viton (R)	See manufacturers recommendations	-	Splash protection only

Inspect gloves before use. observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information) gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. gloves with care avoiding skin contamination.

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to EN14387

When RPE is used a face piece Fit Test should be conducted

Environmental exposure controls

Prevent product from entering drains. Do not allow material to contaminate ground water system. Local authorities should be advised if significant spillages cannot be contained.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

9. Physical and chemical properties

Appearance

Physical State Liquid
Color Clear
Odor sweet
Odor Threshold No information available

Property

Property	Values	Remarks	Method
Melting Point/Range	-104 - -84 °C / -155.2 - -119.2 °F		
Softening Point	No data available		
Boiling Point/Range	175 - 177 °C / 347 - 350.6 °F	@ 760 mmHg	
Flash Point	48 °C / 118.4 °F		
Flammability (liquid)	Flammable		
Flammability (solid,gas)	Not applicable		
Explosion Limits	Lower 0.7 Upper 6.1		
Autoignition Temperature	237 °C / 458.6 °F		
Decomposition Temperature	No data available		
pH	Not applicable		
Viscosity	No data available		
Water Solubility	practically insoluble		
Solubility in other solvents	No information available		
Partition Coefficient (n-octanol/water)			
Component	log Pow		
L-Limonene	4.38		
D-Limonene	4.38		
p-Cymene	4.8		
1,8-Cineol	3.4		
Vapor Pressure	2.1 hPa @ 20.0 °C		
Density / Specific Gravity	0.842		
Bulk Density	Not applicable	Liquid	
Vapor Density	4.7	(Air = 1.0)	
Particle characteristics	Not applicable (liquid)		

Other Information

Molecular Formula C10 H16
Molecular Weight 136.24
Explosive Properties explosive air/vapour mixtures possible

10. Stability and reactivity

Reactive Hazard None known, based on information available

Stability Stable under recommended storage conditions.

Conditions to Avoid Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Incompatible products.

Incompatible Materials Strong bases, oxygen, Peroxides, Strong acids, Oxidizing agent

Hazardous Decomposition Products Carbon monoxide (CO), Carbon dioxide (CO₂)

Hazardous Polymerization Hazardous polymerization does not occur.

Hazardous Reactions None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation Avoid breathing vapors or mists. May produce an allergic reaction.
Ingestion May cause allergic reaction. May be harmful if swallowed. Harmful if swallowed. Potential for aspiration if swallowed.
Eyes Avoid contact with eyes. Sensitization.
Skin Avoid contact with skin. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Prolonged skin contact may defat the skin and produce dermatitis.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
D-Limonene	LD50 = 5200 mg/kg (Rat)	LD50 > 5 g/kg (Rabbit)	-
p-Cymene	LD50 = 4750 mg/kg (Rat)	LD50 > 5000 mg/kg (Rabbit)	LC50 > 9.7 mg/L (Rat) 5 h
1,8-Cineol	4300 mg/kg (Rat)	-	-

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; No data available

(d) respiratory or skin sensitization;

Respiratory No data available
Skin Category 1

May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
L-Limonene	5989-54-8	Not listed	Not listed	Not listed	Not listed	Not listed
D-Limonene	5989-27-5	Not listed	Not listed	Not listed	Not listed	Not listed
p-Cymene	99-87-6	Not listed	Not listed	Not listed	Not listed	Not listed
1,8-Cineol	470-82-6	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs None known.

(j) aspiration hazard; Category 1

Symptoms / effects, both acute and delayed Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
D-Limonene	Not listed	LC50: = 35 mg/L, 96h (Oncorhynchus mykiss) LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas)	Not listed	Not listed
p-Cymene	Not listed	LC50: 48 mg/L/96h (sheepshead minnow)	Not listed	LC50: 6.5 mg/L/48h
1,8-Cineol	Not listed	LC50: 95.4 - 109 mg/L, 96h flow-through (Pimephales promelas)	Not listed	Not listed

Persistence and Degradability May persist

Bioaccumulation/ Accumulation No information available.

Mobility Is not likely mobile in the environment due its low water solubility.

Component	log Pow
L-Limonene	4.38
D-Limonene	4.38
p-Cymene	4.8
1,8-Cineol	3.4

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

TDG

UN-No UN2052
 Hazard Class 3

Packing Group	III
IATA	
UN-No	UN2052
Proper Shipping Name	DIPENTENE
Hazard Class	3
Packing Group	III
IMDG/IMO	
UN-No	UN2052
Proper Shipping Name	DIPENTENE
Hazard Class	3
Packing Group	III

15. Regulatory information

All of the components in the product are on the following Inventory lists: China X = listed Australia U.S.A. (TSCA) Canada (DSL/NDSL) Europe (EINECS/ELINCS/NLP) Australia (AICS) Korea (KECL) China (IECSC) Japan (ENCS) Philippines (PICCS) Taiwan (TCSI) Japan (ISHL) New Zealand (NZIoC) Japan (ISHL)

International Inventories

Component	CAS-No	DSL	NDSL	TSCA	TSCA Inventory notification - Active-Inactive	EINECS	ELINCS	NLP
L-Limonene	5989-54-8	X	-	X	ACTIVE	227-815-6	-	-
D-Limonene	5989-27-5	X	-	X	ACTIVE	227-813-5	-	-
p-Cymene	99-87-6	X	-	X	ACTIVE	202-796-7	-	-
1,8-Cineol	470-82-6	X	-	X	ACTIVE	207-431-5	-	-

Component	CAS-No	IECSC	KECL	ENCS	ISHL	TCSI	AICS	NZIoC	PICCS
L-Limonene	5989-54-8	X	-	X	X	X	X	X	X
D-Limonene	5989-27-5	X	KE-24397	X	X	X	X	X	X
p-Cymene	99-87-6	X	KE-21748	X	X	X	X	X	X
1,8-Cineol	470-82-6	X	KE-34618	X	X	X	X	X	X

Legend:

X - Listed '-' - Not listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

Canada

SDS in compliance with provisions of information as set out in Canadian Standard - Part 4, Schedule 1 and 2 of the Hazardous Products Regulations (HPR) and its amendments and meets the requirements of the HPR (Paragraph 13(1)(a) of the revised Hazardous Products Act (HPA)).

Component	Canada - National Pollutant Release Inventory (NPRI)	Canadian Environmental Protection Agency (CEPA) - List of Toxic Substances	Canada's Chemicals Management Plan (CEPA)
L-Limonene	Part 4 Substance		
D-Limonene	Part 5, Individual Substances Part 4 Substance		
p-Cymene	Part 4 Substance		

Legend

NPRI - National Pollutant Release Inventory

Other International Regulations

Authorisation/Restrictions according to EU REACH

Component	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
L-Limonene	-	Use restricted. See entry 75. (see link for restriction details)	-
D-Limonene	-	Use restricted. See entry 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS-No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
L-Limonene	5989-54-8	Not applicable	Not applicable	Not applicable	Not applicable
D-Limonene	5989-27-5	Listed	Not applicable	Not applicable	Not applicable
p-Cymene	99-87-6	Listed	Not applicable	Not applicable	Not applicable
1,8-Cineol	470-82-6	Not applicable	Not applicable	Not applicable	Not applicable

Component	CAS-No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
L-Limonene	5989-54-8	Not applicable	Not applicable	Not applicable	Not applicable
D-Limonene	5989-27-5	Not applicable	Not applicable	Not applicable	Not applicable
p-Cymene	99-87-6	Not applicable	Not applicable	Not applicable	Not applicable
1,8-Cineol	470-82-6	Not applicable	Not applicable	Not applicable	Not applicable

16. Other information

Prepared By

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Creation Date

22-October-2010

Revision Date

19-December-2025

Print Date

19-December-2025

Revision Summary

This document has been updated to comply with the requirements of WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR) to align with the Globally Harmonised System (GHS) (V7/8) for the Classification and Labelling of Chemicals.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS